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**TECHNICAL DATA SHEET**

**REV.5 19/05/2026**

# BONDING PASTE 35/41

## DEFINITION

Two-component polyester bonding paste specially developed for the marine sector, characterized by a very low specific gravity as it is formulated with microspheres. Two-component polyester bonding paste specially developed for the marine sector, characterized by a very low specific gravity as it is formulated with microspheres.

## CHARACTERTISTICS

- Chemical nature: unsaturated polyester resin
- Appearance: thixotropic, ultra-light
- Color: blue (white after curing)
- Density: 0,67 g/cm$^3$ ± 0,05

## SUBSTRATE PREPARATION

Surfaces must be perfectly degreased, sanded, clean, and dry.
Before application, it is recommended to carry out preliminary tests to check the compatibility of the product with the surface to be treated, considering the wide variety of application conditions and materials available on the market.

## PREPARATION OF THE MIXTURE

Catalyze at 1-2% by weigh with liquid hardener.  At temperatures below 15 °C, increase the percentage up to 2–3% to facilitate drying times, if necessary.

## POT-LIFE

At 20°C: 37 ± 5 minutes

## APPLICATION

Apply with a spatula.

Do not apply at temperatures below 5°C. The final mechanical characteristics vary depending on the temperature at which the work was performed.

*The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.*

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

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## SANDING

Minimum air drying time for sanding at 20°C: 360 minutes

## STORAGE

Store the product in a dry environment, away from direct sunlight, and at temperatures between 5°C and 30°C.

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