

ALU RIMS

DEFINITION

One component paint, aluminum-color product, based on special modified polyester resins and nitrocellulose resins, providing excellent covering power.

Easy to apply and fast drying.

Particularly suitable for refinishing wheel rims in body shops.

CHARACTERISTICS

- Chemical nature: solvent-based product
- Color: aluminium
- Density: $0.94 \pm 0.03 \text{ g/cm}^3$
- Non-volatile matter: $32\% \pm 2$
- Viscosity (80% dilution with anti-fog nitro thinner, Ford Cup 4 mm, 20°C): 18–20 s

SUBSTRATE PREPARATION

Surfaces to be coated must be perfectly clean, dry and degreased.

It can be applied on:

- Bare metal sheets (after application of a primer)
- Nitrocellulose and polyurethane fillers
- Primers of various types

Before application, preliminary tests are recommended to check the compatibility of the product with the substrate, considering the wide variety of application conditions and materials available on the market.

APPLICATION

Dilute 80–90% by volume with anti-fog nitro thinner.

Apply by spray gun with gravity feed, nozzle \varnothing 1.4–1.7 mm, pressure 4–5 atm.

Spray one full coat, followed if necessary by a second coat with a flash-off time of 5 minutes between coats.

Apply a dry film thickness of about 30 μm .

DRYING TIME

- Dust-free (20°C): 10-15 minutes

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

- Touch dry (20°C): 30-40 minutes
- Fully dry (20°C): 6-8 hours

STORAGE

Store in a cool, dry environment, protected from direct sunlight, and at temperatures between 5°C and 35°C.

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