

## 1900 - SMOOTH NEUTAL BASE

## 1901 - TEXTURED NEUTRAL BASE

**DEFINITION**

One-component, solvent-based paints designed for efficiently reproduce the original color of bumpers and plastic parts of cars, industrial vehicles, buses.

- **1900:** fine textured effect
- **1901:** medium textured effect

The products can be tinted with solvent-based concentrated colorants to accurately reproduce the original part color.

**CHARACTERISTICS**

- Chemical nature: Solvent-based product
- Density:  $1.05 \pm 0.03 \text{ g/cm}^3$
- Color: colorless
- Non volatile matter:  $40\% \pm 2$

**SUBSTRATE PREPARATION**

If necessary, sand the surface to remove any previous treatments or paint residues and to improve adhesion.

Thoroughly clean and degrease the surface using a water-based cleaner and allow it to dry. Applicable on plastic parts.

Before application, it is recommended to perform preliminary tests to verify product compatibility with the substrate, considering the wide variety of application conditions and materials available on the market.

**PREPARATION OF THE MIXTURE**

To achieve different textures, dilute with the appropriate acrylic thinner (code 80301) from a minimum of 10% to a maximum of 30% by weight.

**APPLICATION**

Use a spray gun with an upper cup, nozzle  $\varnothing$  1.7–1.9 mm, pressure 3–4 bar.

Apply a full first coat and, if necessary, blend only with a final coat.

*The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.*

\* For any information about product codes or packs, please see our catalogue, our price list or contact us.

**DRYING TIME**

The product dries quickly, allowing handling and assembly of parts within one to two hours after application, depending on environmental conditions.

Over the following days, the product develops full adhesion and mechanical resistance.

**OVERPAINTING**

Wet-on-wet application is possible with all types of solvent-based automotive bases.

In case of waterborne bases wait till dry. If overcoating is performed on fully cured product, light sanding is recommended.

Due to the variety of coating cycles and application conditions, preliminary tests are recommended to verify compatibility between the chosen coating system and the applied product. Each cycle should be evaluated in advance, as variables can significantly affect the final result.

**STORAGE**

Store in a cool, dry environment, protected from direct sunlight, and at temperatures between 5°C and 35°C.

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