

1942 TEXTURED - 1945

DEFINITION

One-component solvent-based product, suitable for direct application on bumpers and plastic parts to restore their original appearance and texture.

- 1942 TEXTURED: medium textured/orange-peel effect
- 1945: fine orange-peel effect

The same effect can also be achieved on bumpers and plastic parts repaired with our *1940 Bumper Flex* putty.

Also available in aerosol version.

CHARACTERISTICS

- Chemical nature: solvent-based product
- Density: $0.98 \pm 0.03 \text{ g/cm}^3$
- Colors: black and grey
- Non volatile matter: $37 \pm 2 \%$

SUBSTRATE PREPARATION

Wash and thoroughly degrease the surface to be treated using a water-based cleaner and allow to dry.

Before application, preliminary tests are recommended in order to verify product compatibility with the substrate, considering the wide variety of application conditions and materials available on the market.

APPLICATION

To obtain different effects, dilute with acrylic thinner (code 80301) from a minimum of 10% up to a maximum of 30%. Use a spray gun with gravity feed cup, nozzle $\varnothing 1.7 - 1.9 \text{ mm}$, pressure 3 – 4 bar. Apply a first full coat and, if necessary, blend only with the final coat.

Elasticity, adhesion and resistance to weathering and washing can be increased by adding the specific catalyst (code 2055C) at 20% by weight. In this case, the pot life of the mixture is approximately max. 2 hours.

OVERCOATING

Once dried (30 min at 20°C), the product can be overcoated with all types of solvent-based topcoats; for water-based basecoats, apply after drying.

If overcoating is carried out on a fully cured film, light sanding is recommended.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

Due to the wide variety of coating systems and application conditions, preliminary tests are recommended to verify compatibility between the selected coating system and the applied product. Each cycle must be evaluated in advance, as variables may significantly affect the final result.

STORAGE

Store in a cool, dry environment, protected from direct sunlight, and at temperatures between 5°C and 35°C.

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1942 TEXTURED – 1945 2K SPRAY

Bumper paint. A two-component spray coat that can be applied directly on bumpers and plastic parts to recreate the original textured/medium peel (cod. 253012K-253022K) and fine peel (cod 253502K-253512K) appearance. The product guarantees excellent elasticity, adhesion, resistance to weathering and washing. The same effect can be obtained on bumpers and plastic parts repaired with our "1940 Bumper Flex" filler.

CHARACTERISTICS

- Base: polyurethane
- Color: black and gray
- Specific gravity: 0.95 g/cm³
- Theoretical coverage: 0.5-1 m²/spray

PREPARATION OF THE SUBSTRATE

Wash and degrease the surface to be treated with a water-based detergent such as water-based silicone remover (No-Sil Aqua) and dry.

If necessary, sand the surface with Maxfilm paper, sanding sequence: P320; P400; P500; P600. After sanding, clean the surface from residues with water-based silicone remover (No-Sil Aqua) and a microfibre cloth.

APPLICATION

To activate the second component, remove the ring at the base of the can and insert it into the appropriate housing. Pull the ring until it stops and then rotate it 360°. Shake the can vigorously for at least 2 minutes to ensure homogeneous mixing of the two components.

Spray evenly from a distance of about 10-15 cm using two coats, waiting 10-20 minutes between each coat (flash-off time).

After use, turn the can upside down and spray for 2-3 seconds to clean the nozzle and prepare the can for subsequent uses.

POT-LIFE

At 20°C: 24 hours

DRYING TIME AT 20°C

Dust-free: 15 minutes
 Touch-dry: 60 minutes
 Deep dry: 24 hours

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