

ZINC COAT 2014

DEFINITION

One-component weldable primer based on modified epoxy with a very high zinc content. It effectively protects metal parts from corrosion and does not impede electric, spot, or continuous welding; it leaves no burn marks or stains. Particularly indicated in the industrial sector for the construction of railway carriages, automobiles, containers, and ventilation systems.

CHARACTERISTICS

- Chemical nature: Modified epoxy resin
- Density: $1,20 \text{ g/cm}^3 \pm 0,03$
- Color: metallic gray
- Non volatile content: $48\% \pm 2$
- Yield: $6-7 \text{ m}^2/\text{Kg}$

SUBSTRATE PREPARATION

Apply to metal surfaces that are rust-free, degreased, and dry.

Before application, it is recommended to carry out preliminary tests to verify the compatibility of the product with the surface to be treated, considering the wide variety of application conditions and materials available on the market.

APPLICATION

Shake the product before use. Applicable by both brush and spray.

- Brush application ensures better adhesion and protection of the substrate.
- For spray application, dilute with synthetic thinner up to a maximum of 15% by weight.

Treated parts are weldable after the product has flashed off.

Do not apply at temperatures below 5°C .

DRYING TIME

- Brush application (20°C): 2 - 3 hours
- Spray application (20°C): 5 - 6 hours

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

STORAGE

Store the product in a dry environment, away from direct sunlight, at temperatures between 5°C and 30°C.

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