

VOL VINYLESTER PUTTY

DEFINITION

Two-component vinylester putty with liquid catalyst, specifically formulated for application on fiberglass and Gel Coat surfaces, suitable for marine applications. It offers excellent adhesion, long working time, outstanding ease of sanding, and good hold on vertical surfaces.

CHARACTERISTICS

- Chemical nature: Vinylester resin
- Appearance: thick paste, coarse grain
- Colors: white
- Density: $1,74 \pm 0.05 \text{ g/cm}^3$

SUBSTRATE PREPARATION

Surfaces must be thoroughly degreased, sanded, clean and dry. Suitable for application on:

- Gel Coat
- Fiberglass

Before application, preliminary compatibility tests are recommended, considering the wide variety of application conditions and materials available on the market.

PREPARATION OF THE MIXTURE

Catalyze at 2% by weight using catalyst MS80VOL/60.

Avoid overcatalysis, as this may cause peroxide stains during the painting phase.

POT LIFE

At 20°C: 25 ± 5 minutes

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

APPLICATION

Apply with a spatula. Mechanical properties after curing may vary depending on the working temperature. Do not apply at temperatures below 5°C.

SANDING

Minimum sanding time:

- Air drying at 20°C: 24 hours
- IR lamp: 15 minutes after 2 hours flash-off

Recommended sanding sequence: P80-P120-P220-P240

OVERPAINTING

Can be overpainted with SSV76 vinyl ester putty cod MSSSV76.

Due to the variety of paint systems and application conditions, it is recommended to perform preliminary compatibility tests. Each coating cycle must be assessed in advance, as multiple variables can significantly affect the final result.

STORAGE

Store in a dry place, away from direct sunlight, at temperatures between 5°C and 30°C.

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