

## M55

### DEFINITION

One-component nitrocellulose filler paste for filling small scratches, pinholes, and other minor imperfections. Easy to apply, it dries quickly when applied in thin layers. The product shows minimal shrinkage and good flexibility. It has low sagging and excellent sandability.

Suitable for use on the bodywork of cars, trucks, industrial vehicles, and similar applications.

### CHARACTERISTICS

- Chemical nature: nitrocellulose resins
- Appearance: smooth, fine grain
- Color: light grey
- Density: 1.7 g/cm<sup>3</sup> ± 0.05

### SUBSTRATE PREPARATION

Surfaces must be thoroughly degreased, clean, dry, and sanded. Suitable for application on:

- Polyester putties
- Acrylic fillers
- Steel
- Aluminum
- Galvanized sheet metal

Before application, it is recommended to carry out preliminary tests to verify the product's compatibility with the surface to be treated, considering the wide variety of application conditions and materials available on the market.

### APPLICATION

Apply with a spatula.

Apply the product in thin layers, allowing about 20 minutes between each layer. The total thickness should not exceed 80 microns.

Do not apply at temperatures below 5°C.

*The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.*

\* For any information about product codes or packs, please see our catalogue, our price list or contact us.

**SANDING**

Minimum air-drying time before sanding at 20°C: approximately 40 minutes, depending on the thickness.  
Recommended sanding sequence: P240–P320 by hand or machine, dry.

**STORAGE**

Store the product in a dry place, protected from direct sunlight, at temperatures between 5°C and 30°C.

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