

1942 TEXTURED –1945

This one-pack coating can be applied directly on bumpers and plastic parts to restore the original texture. 1942 gives a medium textured/orange peel finishing and 1945 gives a fine orange peel finishing.

This product is suitable also for application on bumpers and plastic parts repaired with 1940 BUMPER FLEX putty.

The product is also available in aerosol cans: SPRAY 1942 with medium texturing effect (grey and black) and SPRAY 1945 with fine texturing effect (grey and black).

SURFACE PREPARATION

Clean and degrease thoroughly the substrate with a water-based detergent, then dry carefully.

THINNING

Different effects can be obtained adding 10% to 30% of acrylic thinner (cod. 80301).

The degree of elasticity, adhesion, weathering and washing resistance can be increased by adding the appropriate hardener (cod. 2055C) to the proportion of 20% by weight. In this case, the pot life of the mixture is approx. 2h max.

APPLICATION:

Spray gun with upper tank; nozzle Ø 1,7 – 1,9 mm, pressure 3 -4 atm.

Apply a first, thick coat; if needed, smooth with the last coat.

PAINTING OVER:

Can be painted over with any kind of solvent-based car coating when still wet; after drying can be painted over with water-based car coats.

When the product has completely cured, it is better to slightly sand the substrate before painting over.

The effectiveness of our products is based on practical experiences and research work carried out in our laboratories; nevertheless we accept no liability for work carried out following our instructions being clear that the final result depends in all cases on a series of unforeseeable factors.

* For any information about product codes or packs, please see our catalogue, our price list or contact us.

1942 2K TEXTURED – 1945 2K SPRAY

Bumper paint. A two-component spray coat that can be applied directly on bumpers and plastic parts to recreate the original textured/medium peel (cod. 253012K-253022K) and fine peel (cod. 253502K-253512K) appearance. The product guarantees excellent elasticity, adhesion, resistance to weathering and washing. The same effect can be obtained on bumpers and plastic parts repaired with our "1940 Bumper Flex" filler.

CHARACTERISTICS

- Base: polyurethane
- Color: black and gray
- Specific gravity: 0.95 g/cm³
- Theoretical coverage: 0.5-1 m²/spray

PREPARATION OF THE SUBSTRATE

Wash and degrease the surface to be treated with a water-based detergent such as water-based silicone remover (No-Sil Aqua) and dry.

If necessary, sand the surface with Maxfilm paper, sanding sequence: P320; P400; P500; P600. After sanding, clean the surface from residues with water-based silicone remover (No-Sil Aqua) and a microfibre cloth.

APPLICATION

To activate the second component, remove the ring at the base of the can and insert it into the appropriate housing. Pull the ring until it stops and then rotate it 360°. Shake the can vigorously for at least 2 minutes to ensure homogeneous mixing of the two components.

Spray evenly from a distance of about 10-15 cm using two coats, waiting 10-20 minutes between each coat (flash-off time).

After use, turn the can upside down and spray for 2-3 seconds to clean the nozzle and prepare the can for subsequent uses.

POT-LIFE

At 20°C: 24 hours

DRYING TIME AT 20°C

Dust-free: 15 minutes
Touch-dry: 60 minutes
Deep dry: 24 hours

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